

JUKI

Union Special

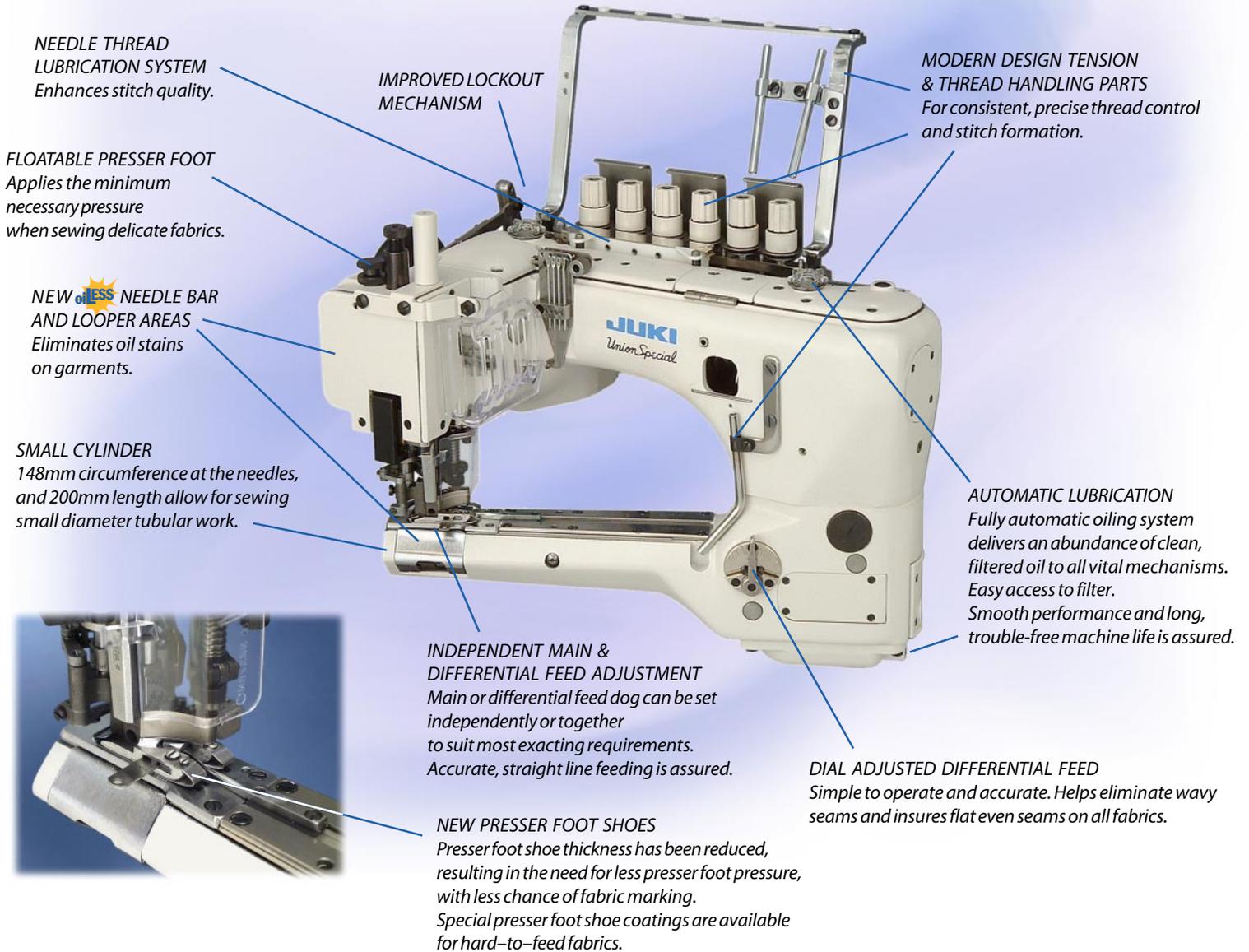
*Oil-less Feed-off-the-arm Four-needle
Flatseamers for Top and Bottom Coverstitch*

New  **36200 Series**



New **oilLESS** 36200 Series

Get more first-quality garments with these new machines which feature an oil-less sewing area • Smooth finish lapseaming when trimming one or both sides • Improved thread handling • Thread lubrication system



This chart explains the new, simplified 36200 numbering system. When ordering, styles should follow this system.

36200 -

Code	Application
L	Lap Seaming
T	Tape Seaming
U	Multipurpose

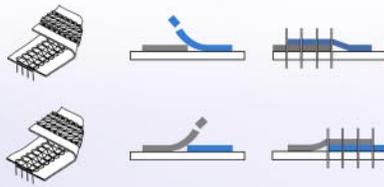
Code	Trim
1	one side trimmed
2	both sides trimmed
3	one side or both sides trimmed

Submodels	
Code	Parts
00	Flat sewing parts: Standard design
02	Flat sewing parts: Special application— presser foot with guide plates, throat plate with long slots, long feed dogs and wide yielding section
10	Stepped sewing parts: Standard design

Code	Needle Gauge
52	5.2mm
60	6.0mm

Code	Area
J	Japan
N	North America Europe
S	Asia

LAPSEAMING



36200L100-52/60

4 Needle One Side Trim Lapseamer

Fitted with one side fabric trimming lapseam presser foot, edge guide and spreader.

Standard: Trimming right side of fabric edge, left side fabric edge trimming can also be done by moving edge guide.

For closing the crotch of briefs and panties, sleeves of T-shirts and polo shirts, etc.

36200L200-52/60

4 Needle Both Side Trim Lapseamer

Fitted with both side fabric trimming presser foot, lap former and spreader, to achieve smooth even seams on top and bottom of fabric.

For side seaming swimsuits, jogging pants, biking shorts, knitted jackets and T-shirts, and crotch seaming briefs and panties.

36200L202-52/60

4 Needle Both Side Trim Lapseamer

Fitted with special both side fabric trimming sewing combination, lap former and spreader, to achieve smooth, even seams on top and bottom of fabric.

Specifically for knit boxer briefs.



36200L210-52/60

4 Needle Both Side Trim Lapseamer for Heavy Weight Fabrics

Fitted with both side fabric trimming 1.5mm stepped presser foot, throat plate and feed dogs, lap former and spreader.

For crotch seams with binding on briefs.



JOINING & TAPING



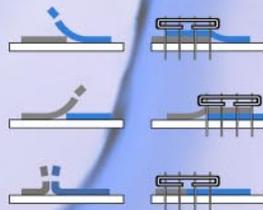
36200T300-52/60

4 Needle Seamer for Attaching Tape

Fitted with one side fabric trimming or both side fabric trimming presser foot without spreader, and taping folder.

Folder uses 3/4" (19mm) tape with 3/8" (9.5mm) finish.

For attaching the tape on the front fly of briefs, thermal underwear and similar garments.



MULTIPURPOSE: LAPSEAMING & FLATSEAMING



36200U300-52/60

4 Needle Multipurpose Seamer for Lapseaming and Flatseaming

Fitted with one side fabric trimming lapseam or both side fabric trimming flatseam presser foot, edge guide and spreader. Includes both side fabric trimming lapseam presser foot, lap former and spreader.

For closing crotch of briefs and panties, side seaming swimsuits, jogging pants, biking pants, knitted jackets and T-shirts, etc.



							
36200 FLATSEAMERS are six-thread feed-off-the-arm differential feed machines for lap seaming, taping or flatseaming on a wide variety of knit garments.	118GKS 4	36211 1	6 (36200T300) 5 thread	5.2mm 6.0mm	1.6 – 2.5 (2.1 standard)	6.0mm	4200 RPM

SPECIFICATIONS		
Model No.	36200L / 36200U	36200T
Needle	UY118GKS070/027~080/032	
	standard 070/027	standard 080/032
Retainer	36211-065/025~075/029	
	standard 065/025	standard 075/029
Stitch Length Adjustment	by lever system	
Differential Feed Adjustment	by dial adjustment mechanism	
Lubrication	automatic	
Lubricating Oil	Union Special Spec 175 (ISO grade 22)	
Thread Lubricator	standard	
Stitch Type	607	408
Seam Type	Provided as LSa-1	LSz-1 (mod.)

PNEUMATIC ASSIST—Pedestal Mount Kit 2899G6 & Table Mount Kit 29480AFW

Pneumatic Presser Foot Lift is available for all 36200 styles. The device allows the operator to raise the presser foot for positioning work by simply heeling the foot treadle.



CHAIN CUTTER Kit 29480AZL

A complete assembly with pneumatic chain cutter and all items necessary for waste disposal.



(Order Treadle Valve 29480ARN when using a chain or tape cutter with a table mount.)

GEAR BOX 29480CK

Table-mounted base



(Mounting hardware is included with both bases.)

TAPE CUTTER Kit 29480AZM

A complete assembly with pneumatic guillotine cutter and all items necessary for waste disposal.



WS362PFS01F362 shown with optional chain cutter and tableboard assembly.



SOLID CAST 29480LC

Table-mounted base

JUKI
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Specifications and appearance are subject to change without prior notice for improvement.
Read the instruction manual before putting the machine into service to ensure safety.

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