

JUKI

Union Special

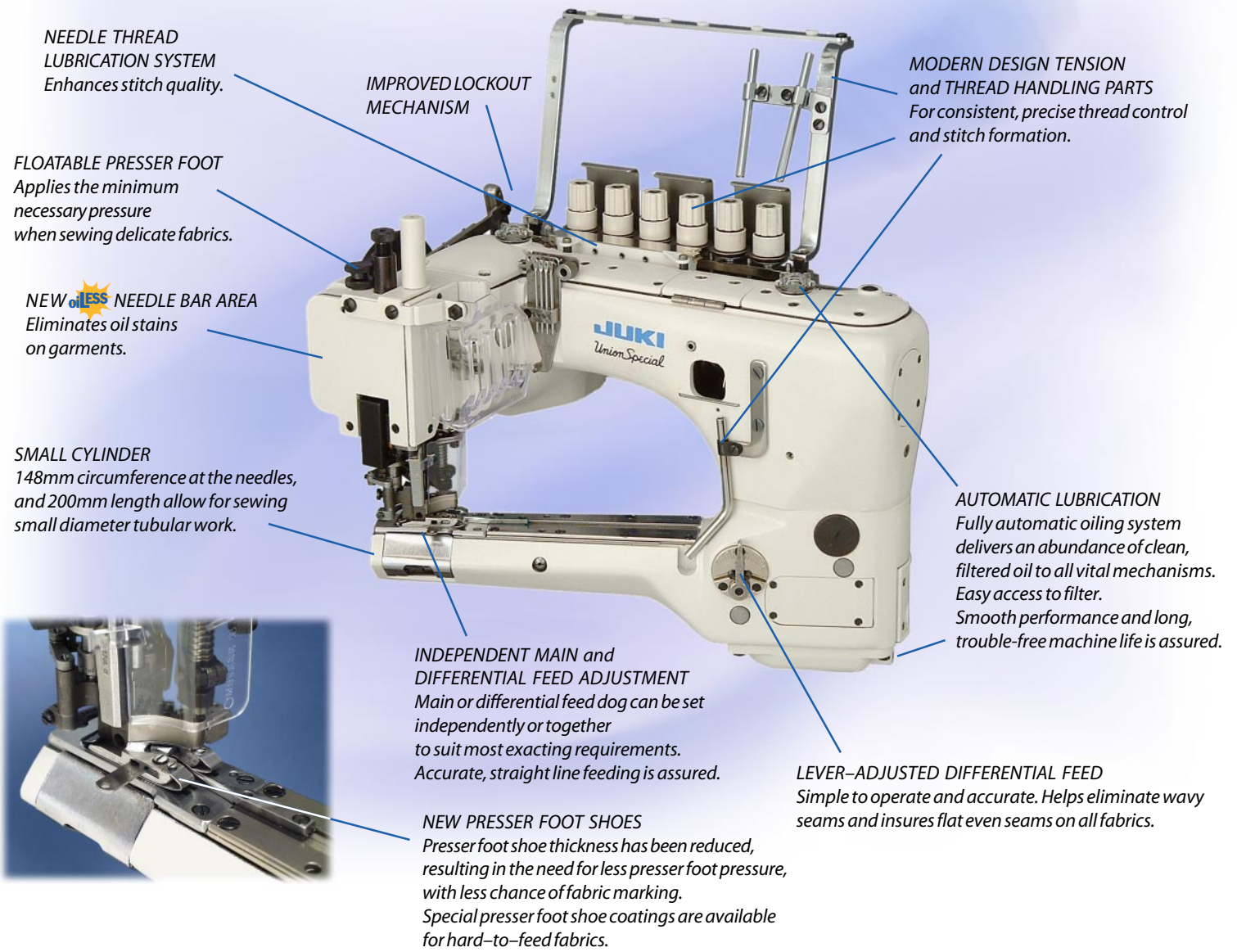
*Oil-less Feed-off-the-arm Four-needle
Flatseamers for Top and Bottom Coverstitch*

New  **36200 Series**

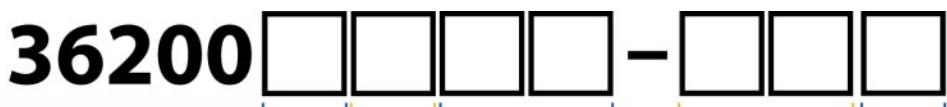


New **oilLESS** 36200 Series

Get more first-quality garments with these new machines which feature an oil-less sewing area • Smooth finish lapseaming when trimming one or both sides • Improved thread handling • Thread lubrication system

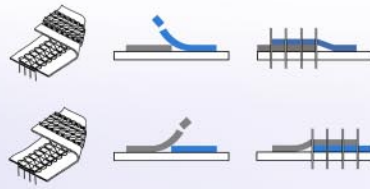


This chart explains the new, simplified 36200 numbering system. When ordering, styles should follow this system.



Code	Application	Code	Trim	Submodels		Code	Needle Gauge	Code	Area
L	Lap Seaming	1	one side trimmed	Code	Parts	52	5.2mm	J	Japan
T	Tape Seaming	2	both sides trimmed	00	Flat sewing parts: Standard design	60	6.0mm	N	North America Europe
U	Multipurpose	3	one side or both sides trimmed	02	Flat sewing parts: Special application— presser foot with guide plates, throat plate with long slots, long feed dogs and wide yielding section			S	Asia
				10	Stepped sewing parts: Standard design				
				20	Special application—5 needle for Spandex				

LAPSEAMING



36200L100-52/60

4 Needle One Side Trim Lapseamer

Fitted with one side fabric trimming lapseam presser foot, edge guide and spreader.

Standard: Trimming right side of fabric edge, left side fabric edge trimming can also be done by moving edge guide.

For closing the crotch of briefs and panties, sleeves of T-shirts and polo shirts, etc.

36200L200-52/60

4 Needle Both Side Trim Lapseamer

Fitted with both side fabric trimming presser foot, lap former and spreader, to achieve smooth even seams on top and bottom of fabric.

For side seaming swimsuits, jogging pants, biking shorts, knitted jackets and T-shirts, and crotch seaming briefs and panties.

36200L202-52/60

4 Needle Both Side Trim Lapseamer

Fitted with special both side fabric trimming sewing combination, lap former and spreader, to achieve smooth, even seams on top and bottom of fabric.

Specifically for knit boxer briefs.



36200L210-52/60

4 Needle Both Side Trim Lapseamer for Heavy Weight Fabrics

Fitted with both side fabric trimming 1.2mm stepped presser foot, throat plate and feed dogs, lap former and spreader.

For crotch seams with binding on briefs.

LAPSEAMING SWIMWEAR



The 36200L220 seam has **three needle threads** in the plies vs. two



36200L220



Standard



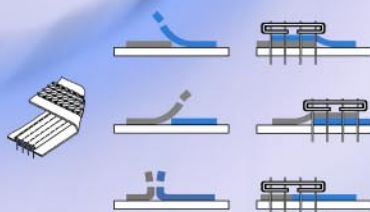
36200L220-60

5 Needle Both Side Trim Lapseamer for Spandex

Fitted with both side fabric trimming presser foot, lap former and spreader, to achieve smooth, even seams on top and bottom of fabric, with 3 needle threads in lapped fabric plies.

For side seaming swimsuits, leotards, workout wear and sports activewear made of Spandex-type materials.

JOINING & TAPING



36200T300-52/60

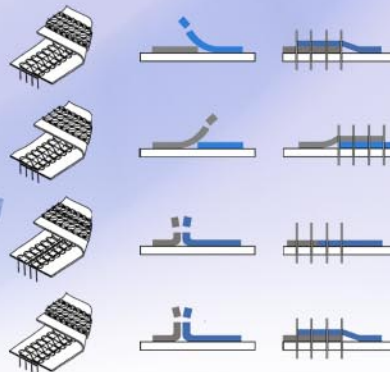
4 Needle Seamer for Attaching Tape

Fitted with one side fabric trimming or both side fabric trimming presser foot without spreader, and taping folder.

Folder uses 3/4" (19mm) tape with 3/8" (9.5mm) finish.

For attaching the tape on the front fly of briefs, thermal underwear and similar garments.

MULTIPURPOSE: LAPSEAMING & FLATSEAMING











36200U300-52/60

4 Needle Multipurpose Seamer for Lapseaming and Flatseaming

Fitted with one side fabric trimming lapseam or both side fabric trimming flatseam presser foot, edge guide and spreader. Includes both side fabric trimming lapseam presser foot, lap former and spreader.

For closing crotch of briefs and panties, side seaming swimsuits, jogging pants, biking pants, knitted jackets and T-shirts, etc.

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36200 L Series (except L220) and U Series	118GKS 4	36211 1	6	5.2mm 6.0mm	1.6~2.5 (2.1 standard)	6.0mm	4200 RPM
36200 T Series			5				
36200L220	116GKS 5	none	7	6.0mm	1.6~1.8 (1.6 standard)		

SPECIFICATIONS			
Model No.	36200L / 36200U	36200T	36200L220
Needle	UY118GKS070/027~080/032 standard 070/027 standard 080/032		UY116GKS065/025~075/029 standard 065/025
Retainer	36211-065/025~075/029 standard 065/025 standard 075/029		none
Stitch Length Adjustment	by lever system		
Differential Feed Adjustment	by lever adjustment mechanism		
Lubrication	automatic		
Lubricating Oil	Union Special Spec 175 (ISO grade 22)		
Thread Lubricator	standard		
Stitch Type	607	408	610
Seam Type	Provided as LSa-1	LSz-1 (mod.)	LSa-1

PNEUMATIC ASSIST—Pedestal Mount Kit 2899G6 & Table Mount Kit 29480AFW

Pneumatic Presser Foot Lift is available for all 36200 styles. The device allows the operator to raise the presser foot for positioning work by simply heeling the foot treadle.



GEAR BOX 29480CK

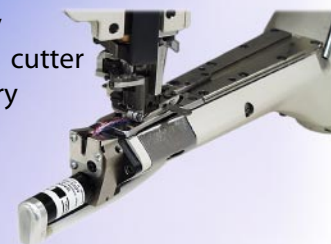
Table-mounted base



(Mounting hardware is included with both bases.)

CHAIN CUTTER Kit 29480AZL

A complete assembly with pneumatic chain cutter and all items necessary for waste disposal.



(Order Treadle Valve 29480ARN when using a chain or tape cutter with a table mount.)



WS362PFS01F362 shown with optional chain cutter and tableboard assembly.



SOLID CAST 29480LC

Table-mounted base

TAPE CUTTER Kit 29480AZM

A complete assembly with pneumatic guillotine cutter and all items necessary for waste disposal.



JUKI
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www.juki.com

Specifications and appearance are subject to change without prior notice for improvement.
Read the instruction manual before putting the machine into service to ensure safety.

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Rev. 08/04

**Oil-less Feed-off-the-arm Four needle
Flatseamer for Top and Bottom Coverstitch
for use with thread burner**

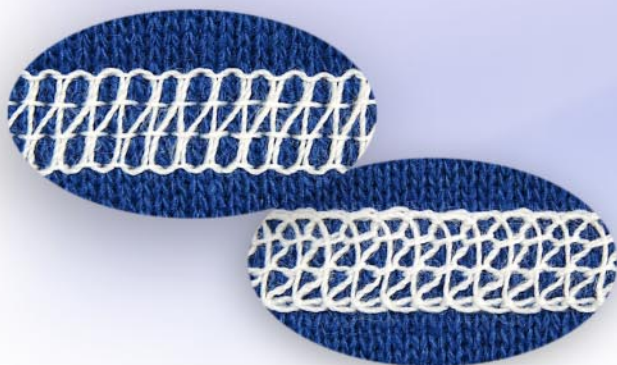
36200L201-60

(formerly 36200TL)

JUKI
Union Special











oiLESS



the NEW GENERATION
of 36200 FLATSEAMERS

oiLESS

with the oiLESS
needle bar area

							
36200L201-60	118GKS 4	36211 1	6	6.0mm	1.6~2.5 (2.1 standard)	6.0mm	4200 RPM

LAPSEAMER for use with Thread Burner



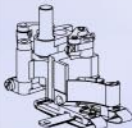

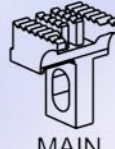
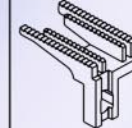


36200L201-60

4 Needle Both Side Trim Lapseamer

Fitted with both side fabric trimming sewing combination, lap former and spreader to achieve smooth even seams on top and bottom of fabric. Special sewing parts, large cover thread hook and long presser bar for use with thread burner.

For crotch seaming on briefs and panties; side seaming on children's sleepers, jogging pants, biking shorts, knitted jackets and similar products.

36200L201-60 Spare Parts

NEW STYLE	REPLACES STYLE						
36200L201-60	36200TL	36220V	C36224N	36205M	36226A	36218-60	23420CZ
		PRESSER FOOT	THROAT PLATE	MAIN FEED	DIFF. FEED	NEEDLE HEAD	LAP FORMER

The 36200 Series has a new, simplified numbering system. This chart explains each portion of the 36200L201-60 style designation. When ordering, styles should follow this system.

36200 -

Code	Application	Code	Trim	Submodels		Code	Needle Gauge	Code	Area
L	Lap Seaming	2	both sides trimmed	Code	Parts	60	6.0mm	J	Japan
				01	Flat sewing parts: Special application—parts for use with thread burner			N	North America Europe
								S	Asia

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